

Step 1: To start, open the Data 7 EDS system.

Step 2:

OK so first we need to load design number one in to the EDS software. To do so, click the open icon shown below or while holding the "CRTL" button down press the "F1" key:-



You'll now see the "Design Gallery". Choose the design you want by either double clicking the design or click the "Open File" button.

You can either choose for the design to fit the window or not at this point, it doesn't matter.

OK, design one loaded as shown below:-





Step 3: Now we can choose a design to merge with the loaded design. There are several ways to do this. The easiest way is to simply use the quick access keys either "CTRL" + "S" or "CTRL" + "E" depending on whether you want the merged design to sew before or after the loaded design.

If you wish to merge a design before the loaded (on screen) design simply hold the "CTRL" key down and press the "S" key. Or if you wish to insert a design after the loaded design then hold the "CTRL" key down and press the "E" key. Either way, you'll see the below design selection gallery. Alternatively you can choose the respective options from the menu also shown below:-

Edit	Design Screen Monogram Dig	itize Tools	Help	)			
	Stitch Point Edit	F9		<b>*</b>	A	No	Ē
	Select Design Block		no	Edit	Edit	Edit	c
	Select & Modify Block Selection						
	Select Entire Design & Modify	Ctrl+A					
	Copy Block Selection To Clipboard	Ctrl+C					
	Merge A Design	•	]	At Start		Ctrl+S	
	Modify Block Selection	Ctrl+B		At En	d	Ctrl+E	

Data / EDS - Design Gallery UH File Print Show Design Pop-Out ART ASD ÷ Barudan base9 Border Onen File CACK CITYBOLD 84080STI.QEP bluebird.aec chickadeenew.HUS 2hearts.gep Icon Size: CND 1600 Colourissue ÷. demotests DesignSendRGB DSB DST DSZ emb front.HUS chickadeenew.gep clrsgrs.gep front.gep EMD EUROBOLD EXP EXP Issues F1 HUS-VIP JEF Delete KSM front.VIF michiganrobin.qej naughtysquirrel.HUS naughtysquirrel.gep large New318 onlinetest PCS Make Icon PES Lines Pfaff Presentation ١Ē QEP titmouse.HUS test1.gep titmouse.gep 055 Exil -DODE: File

Simply choose the design you want to merge with the already loaded design and press "Open File".

Now you'll see the chosen design drawn on screen with the previous design like the below:-

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Step 4: You'll now see the modify block box surrounding the newly inserted design. This means you can use either the mouse of arrow keys to position the new design where you want it. In this example I'll move the design to the right like below:-



Once you've position the design to the desired location, simple press the "Enter" key to move and redraw the design.

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Step 5: Now choose the colours you wish to show with the merged design by double clicking on the respective colours below.



Once you've chosen the colours simply press the "F5" key to refresh the design shown below:-





Step 6: If you wish to move / reposition the newly inserted design again simply hold the "CTRL" key down and press the "B" key or select the "Modify Block Selection" option from the main menu shown below and follow step 4 again.



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